

Microcrystalline Silicon Thin Film Deposited by Tailored Voltage Waveform Plasmas using an SiF₄/H₂/Ar Chemistry and its Application to Photovoltaics

Junkang Wang¹, Mustapha Elyaakoubi² and Erik V. Johnson¹

1 LPICM, CNRS, École Polytechnique, Université Paris Saclay, France

2 TFSC-Instrument, Palaiseau, France

For the growth of hydrogenated microcrystalline silicon ($\mu\text{c-Si:H}$) thin film by low temperature plasma-enhanced chemical vapor deposition (PECVD), silicon tetrafluoride (SiF_4) has recently attracted interest as a precursor due to the resilient optoelectronic performance of the resulting material and solar cell device. However, many questions remain concerning the critical factors determining the quality of the PECVD-deposited film.

Tailored voltage waveforms (TVWs), non-sinusoidal voltage waveforms used to excite radio-frequency capacitively coupled plasma (RF-CCP) processes, has recently been shown to be effective to separately control the maximum ion bombardment energy (IBE) and the ion flux on each electrode. Due to this unique feature, TVWs have attracted considerable research interest in a very short time. When applied to the growth of $\mu\text{c-Si:H}$ film by PECVD, it can provide an elegant approach for one to gain more insight into the physical principles governing film growth and the optimization of process parameters.

To advance knowledge on this subject, we present studies looking at the deposition of $\mu\text{c-Si:H}$ film from SiF_4 using TVWs, particularly focusing on the material's optoelectronic properties and its resulting solar cell device. We underline recently obtained results concerning critical experimental findings: (1) the significant impact of the maximum IBE to the crystalline grains sizes of the deposited films, (2) the considerable different in films' properties resulting from two types of "sawtooth" waveforms, i.e. "sawtooth-up" and "sawtooth-down", which give similar films deposition rates and the maximum IBE but opposite plasma sheath dynamics during processing. The films generated in these studies have furthermore been characterized using the steady state photocarrier grating techniques, analyzing the coplanar electronic transport properties of the material. These studies - along with residual gas analysis studies and Fourier transform infrared absorption results - allow us to optimize the appropriate process parameters of such film and its resulting solar cell device using SiF_4 as the precursor.